Knuckle Bolt Set 5/16” Upper or Lower

Compatible with Power-Pole XL 8’ 2008 & Earlier
Power-Pole 6’ 2008 & Earlier
Power-Pole Pro Series 6’ or 8’ 2009 & Later
Power-Pole Sportsman Series 6’ or 8’ 2009 & Later
Power-Pole Signature Series 4’, 6’, & 8’ 2010

Hardware
A. Qty (1) 5/16 x 3.5” Knuckle bolt
B. Qty (2) small washers
C. Qty (2) small black bushings
D. Qty (4) large black bushings
E. Qty (1) low-profile mounting nut

Installation Instructions:
Step 1 Remove old bolt and bushings with installation tools.
Step 2 Insert large black bushings D with small flange facing hole on the outside of the Knuckle and inside of the U-channel.
Step 3 Put washer B on bolt A. Next put small black bushing C on the bolt A with the flat side pointing towards washer B.
Step 4 Install knuckle in-between U-channels as pictured below with flat side of bushings D touching and aligning the hole.
Step 5 Insert the dressed bolt A through the U-channel and Knuckle.
Step 6 Place small bushing C onto bolt A with small flange facing towards U-channel hole followed by washer B.
Step 7 Finish by threading nut E on and tighten to 48 inch pounds / 4 foot pounds of torque.

Installation Tools
• ½” Socket with Ratchet
• ½” Wrench
• Drill
• 3/8” Steel Drill Bit

Note: If existing Power-Pole Knuckle has a ¼” bolt you will need to drill it out with 3/8” steel drill bit.