**Stern Bracket Bolt Set ¼” Upper Bolt Only**

Compatible with the following:
- Power-Pole 6’ 2008 & Earlier
- Power-Pole Sportsman Series 6’ 2009 & 2010

**Installation Tools**
- 7/16” Socket with Ratchet
- 7/16” Wrench
- Pliers

**Hardware**
- A. Qty (1) ¼” x 3.5” Stern Bracket Bolt
- B. Qty (2) ¼” washers
- C. Qty (4) small white bushings
- D. Qty (1) long white bushing
- E. Qty (2) short white bushings
- F. Qty (1) 1/4”Low-profile mounting nut.

**Installation Instructions:**

Step 1 Remove old ¼”bolt, bushings and remove hydraulic cylinder from stern bracket only. Note: you do not need to disconnect hydraulic lines from hydraulic cylinder.

Step 2 Remove old bushing E from bottom of cylinder and replace with new bushing E Figure 1-A.

Step 3 Insert bushings E and D into stern brackets Figures 2-A and Figure 4-A.

Step 4 Insert white bushings C into the insides of u-channel with small flange facing towards hole Figures 2-A and 4-A.

Step 5 Put washer B onto bolt A. Next put small white bushing C onto bolt A with flat side facing towards washer B.

Step 6 Install u-channel onto stern bracket Figure 3-A with bushing touching and aligning each hole.

Step 7 Insert the dressed bolt A through the u-channel, stern bracket, and hydraulic cylinder.

Step 8 Put small white bushing C onto bolt A with small flange facing towards u-channel hole followed by washer B.

Step 9 Finish by threading nut F on and tighten to 72 inch pounds / 6 foot pounds of torque upper and lower bolt.

For technical support please call 813-689-9932 opt 2.