Stem Bracket Bolt Set 5/16"  Upper or Lower

Compatible with Power-Pole XL 8’ 2008 & Earlier  
Power-Pole 6’ 2008 & Earlier  Note: Lower Stem Bracket Bolt Only  
Power-Pole Pro Series 6’ or 8’ 2009  
Power-Pole Sportsman Series 8’ 2009  
Power-Pole Sportsman Series 6’ 2009 & 2010  Note: Lower Stem Bracket Bolt Only

Installation Tools
- ½” Socket with Ratchet
- ½” Wrench
- Drill
- 3/8” Steel Drill Bit
- Pliers
- Hammer

Hardware
A. Qty (1) 5/16 x 3.5” stem bracket bolt  
B. Qty (2) Small washers  
C. Qty (2) Small black bushing  
D. Qty (4) Large black bushings  
E. Qty (1) Tubing stern bracket Teflon  
F. Qty (1) 5/16 low-profile mounting nut

Installation Instructions:
Step 1 Remove old bolt and bushings with installation tools.  
Step 2 Drill out old tubing stern bracket Teflon with 3/8” steel drill bit and replace with the new Teflon E.  
Step 3 Insert bushings D. into both sides of stem bracket holes with small flange facing inward toward holes.  
Step 4 Insert remaining bushings D into the insides of U-channel with small flange facing in towards hole of U-channel.  
Step 5 Put washer B onto bolt A. Next put the small black bushing C on the bolt A with the flat side towards the washer B.  
Step 6 Install U-channel on stem bracket as in picture above with flat sides of bushings D touching and aligning the hole.  
Step 7 Insert dressed bolt A through the U-channel and stern bracket.  
Step 8 Place small bushing C onto bolt A with small flange facing in towards the U-Channel hole followed by washer B.  
Step 9 Finish by threading nut F on and tighten to 72 inch pounds / 6 foot pounds of torque.

For technical support call 813-689-9932 opt 2.